

Date: Tuesday, 19/08/2008 4:05:58 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TUBE HANDLE
Job Number	: 41473		
Estimate Number	: 13445		
P.O. Number	:	Part Number	: PB6743001103
This Issue	: 19/08/2008 S.O. No. :	Drawing Number	: B6743001 P.31
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 41364	Material	:
Written By	:	Due Date	: 18/09/2008
Checked & Approved By	: <u>JUD 08.8.20</u>	Qty:	<u>40</u> Um: Each
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0500W125	6061-T6 RD Tube .500 x .125W
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Comment: Qty.: 0.6677 f(s)/Unit Total: 26.7078 f(s)

6061-T6 RD Tube .500 x .125W

batch: M109872

SAD 08-11-12 40

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

- 1- cut to length as per dwg
- 2- make a 0.063" chamfer on both ends of tube
- 3- deburr

SAD 08-11-12 40

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08-11-12 (40)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 446

8/11/13

(40)

SP

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/11/13 SP

Job Completion



U 08.11.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

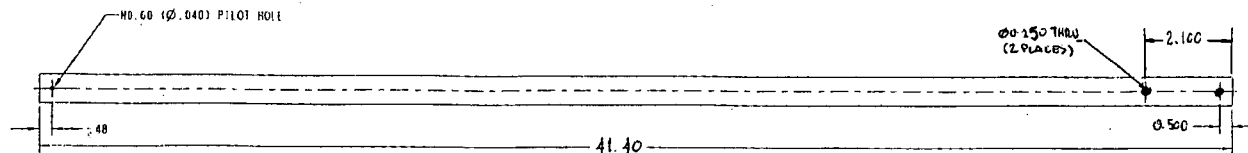
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D



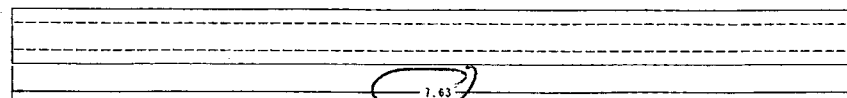
MATL: 1.00 O/D X .065 WALL, 6061-T6
WW-1-T00/6
SCALE: 2.000

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐
(CANADIAN VERSION)

RELEASED
7/16/67

C

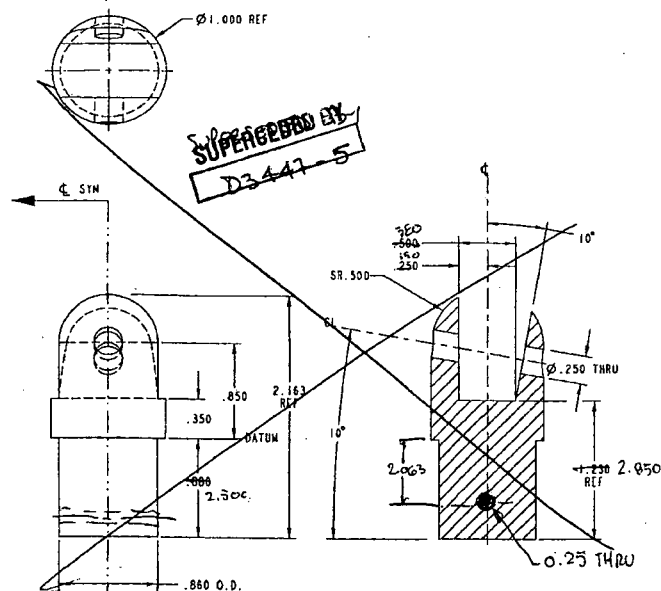
C



① -103 TUBE HANDLE ☒ ☐
MATL: .50 O/D X .125 WALL, 6061-T6, 00-A-200/8
SCALE: 2.000

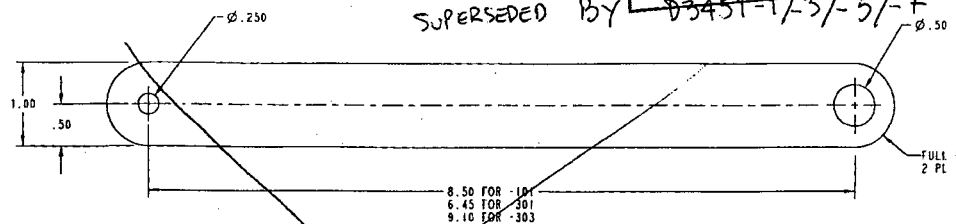
B

B



-50 CLEVIS ☒ ☐
MATL: 1.00 RRD, 6061-T6, 00-A-200/8
SCALE: 2.000

SUPERCEDED BY
D3451-1/-3/-5/-7



④ -101 TUBE HANDLE ARM (SHOWN) ☒ ☐
MATL: .125 THK, 6061-T6, 00-A-200/8
SCALE: 1.000

② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75037
FILE: D105V81 REV: B/1
SCALE: 31 x 45

ORIGINAL

NO 1473
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SUBJECT TO AMENDMENT
WITHOUT NOTICE